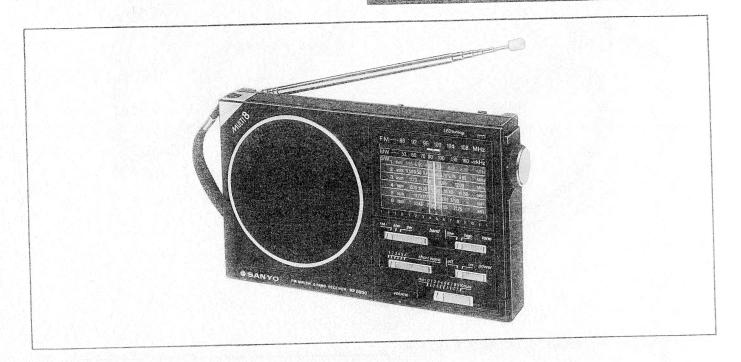
## SERVICE MANUAL

# PORTABLE RADIO

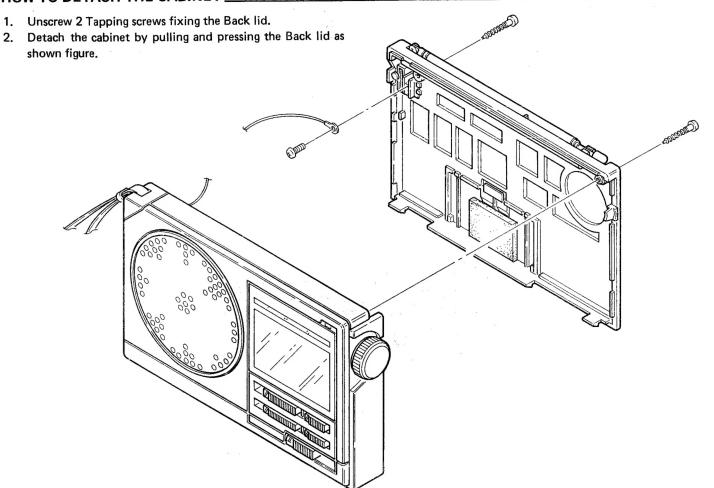




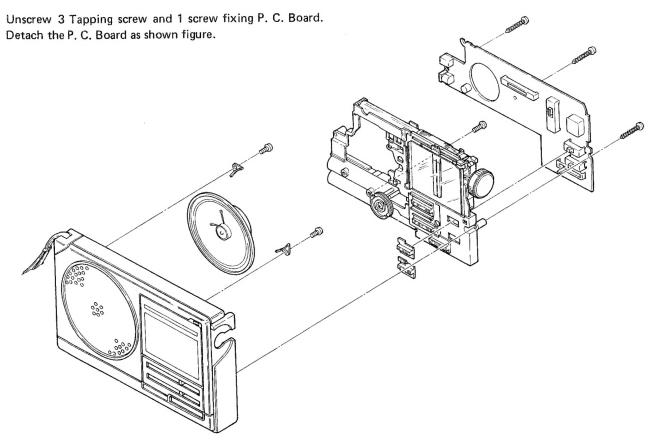
## SPECIFICATIONS

MW 525 - 1605 SW1 5.95 - 6.20 SW2 9.50 - 9.80 SW3 11.70 - 12.0 SW4 15.10 - 15.5 SW5 17.70 - 17.9	5 — 1605 kHz 5 — 6.20 MHz 0 — 9.80 MHz 70 — 12.00 MHz 10 — 15.50 MHz .70 — 17.90 MHz	Diode:	D101 GMA01 Electrostatic Protect D102 GMA01 Electrostatic Protect D103 SD115 FM AFC D104 GMA01 Stabilizer D105 GMA01 SW AGC D106 GMA01 SW AGC D107 GMA01 SW AGC D108 SLP155B Tuning LED D109 GMA01 Electrostatic Protect
ency: MW 460 kHz FM 10.7 MHz IC101 AN7213 IC102 AN7223A IC103 BA526 Q101 2SK212F	FM RF Amp & MIX IF Amp Power Amp SW RF Amp	Sensitivity:	D109 GMA01 Electrostatic Protecter D110 1S2473 Electrostatic Protecter FM 10µV MW 280µV/m SW1 10µV SW2 10µV SW3 10µV SW4 10µV SW5 10µV SW6 10µV
Q103 2SC930E Q104 2SK212F Q301 2SC930E Q302 2SC536G	SW OSC SW Buffer Amp FM IF Amp Tuning LED Driver	Power Output:  Power Source:  Speaker: Dimensions: Weight:	Maximum 600mW Undistorted 400mW DC: 6V for UM-3 x 4 EXT DC IN (150V/230V 6V) 7.7cm 8 ohm 182(W) x 110(H) x 37 (D) mm (With out Batteries) 450 g (Approx.)
	MW 525 — 1605 SW1 5.95 — 6.20 SW2 9.50 — 9.80 SW3 11.70 — 12.0 SW4 15.10 — 15.5 SW5 17.70 — 17.9 SW6 21.45 — 21.7 ency: MW 460 kHz FM 10.7 MHz IC101 AN7213  IC102 AN7223A IC103 BA526 Q101 2SK212F Q102 2SC930E Q103 2SC930E Q104 2SK212F Q301 2SC930E Q302 2SC536G	MW 525 — 1605 kHz SW1 5.95 — 6.20 MHz SW2 9.50 — 9.80 MHz SW3 11.70 — 12.00 MHz SW4 15.10 — 15.50 MHz SW5 17.70 — 17.90 MHz SW6 21.45 — 21.75 MHz ency: MW 460 kHz FM 10.7 MHz IC101 AN7213 FM RF Amp & MIX IC102 AN7223A IF Amp IC103 BA526 Power Amp Q101 25K212F SW RF Amp Q102 25C930E SW MIXER Q103 25C930E SW OSC Q104 25K212F SW Buffer Amp Q301 25C930E FM IF Amp Q302 25C536G Tuning LED Driver	MW 525 — 1605 kHz SW1 5.95 — 6.20 MHz SW2 9.50 — 9.80 MHz SW3 11.70 — 12.00 MHz SW4 15.10 — 15.50 MHz SW5 17.70 — 17.90 MHz SW6 21.45 — 21.75 MHz SW6 21.45 — 21.75 MHz SW7 10.7 MHz IC101 AN7213 FM RF Amp & MIX IC102 AN7223A IF Amp IC103 BA526 Power Amp Q101 2SK212F SW RF Amp Q102 2SC930E SW MIXER Q103 2SC930E SW MIXER Q103 2SC930E FM IF Amp Q301 2SC930E FM IF Amp Q301 2SC930E FM IF Amp Q302 2SC536G Tuning LED Driver Q303 2SA608F Tuning LED Driver Speaker: Dimensions:

## HOW TO DETACH THE CABINET \_



## HOW TO DETACH THE PRINTED CIRCUIT BOARD\_



#### 1. Preparation

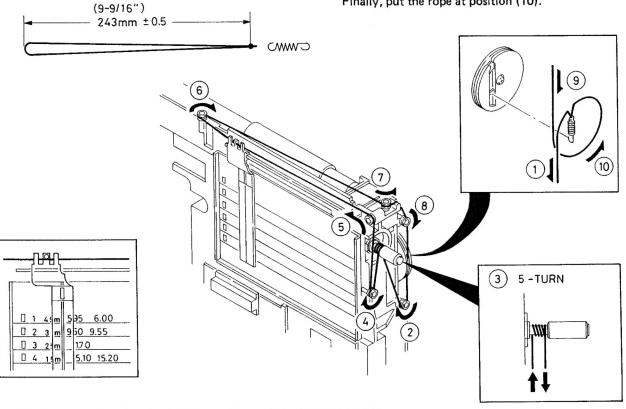
Bind the repe to the spring coil so that the turnback length becomes 9-9/16" (243mm).

#### 2. Procedure

First, hook the spring coil onto the dial drum (1). and from the end of one side the rope, let it pass through (2), (3), (4), (5), (6), (7), and (8).

Next, put the another side of the rope around the drum (9) as shown figure.

Finally, put the rope at position (10).



## HOW TO STRING DIAL ROPE FOR SHORT WAVE INDICATION

#### 1. Preparation

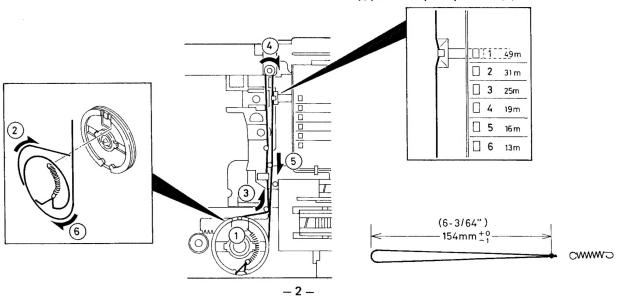
Bind the repe to the spring coil so that the turnback length becomes 6-3/64" (154mm).

#### 2. Procedure

First, hook the spring coil onto the dial drum (1), and from the end of one side the rope, let it pass through (2), (3), and (4).

Next, put the another side of the rope around the drum (5) as shown figure.

Finally, put the rope at position (6).



#### **GENERAL ALIGNMENT CONDITIONS**

- 1. The position of volume control is at maximum position.
- 2. Signal input must be kept as low as possible to avoid overload.
- 3. Use an output meter of the highest possible sensitivity.
- 4. Standard modulation is 1 KHz at 30% amplitude (for AM) and 22.5 kHz deviation (for FM).

#### MW BAND - Band selector switch in MW position

Step	Connection of Signal Gen.	Input Signal Frequency	Dial Setting of Radio	Connection of Output Meter	Adjust	Remarks
1	Loop Antenna	460 kHz	Lowest End	Across Speaker	IFT T302	Adjust for Maximum
2	Same	517 kHz	Lowest End	Same	Osc. Coil L104	Same
3	Same	1650 kHz	Highest End	Same	Osc. Trim. VCT2	Same
4	Same	600 kHz	600 kHz	Same	Ant. Coil L103	Same
5	Same	1400 kHz	1400 kHz	Same	Ant. Trim. VCT1	Same

Repeat steps 1 thru 5 to obtain maximum sensitivity.

#### FM BAND - Band selector switch in FM position

Step	Connection of Signal Gen.	Input Signal Frequency	Dial Setting of Radio	Connection of Meter or Oscilloscope	Adjust	Remarks
1	Connect Sweep Marker Genera- tor to (H) TP1, (E) TP2.	10.7 MHz	Lowest End	Connect scope Input cable thru network to H TP3, E TP4	IFT, T301	Adjust for Maximum sensitivity with symmetrical curve
2	Same	10.7 MHz	Lowest End	Connect scope Input cable thru network to (H) TP3, (E) TP4	IFT T303	Adjust for symmetrical "S" curve
3	Connect Signal Generator to H) TP1, E) TP2.	87.35 ± 0.15 MHz	Lowest Ent	Connect V. T. V. M. across speaker	Osc. Coil L102	Adjust for Maximum
4	Same	108.5 ± 0.3 MHz	Highest End	Same	Osc. Trim. CT-2	Same
5	Same	90 MHz	90 MHz	Same	RF Coil L101	Same
6	Same	106 MHz	106 MHz	Same	RF Trim. VCT3	Same

Repeat steps 1 thru 6 to obtain maximum sensitivity.

#### SW1 BAND - Band selector switch in SW1 position

Step	Connection of Signal Gen.	Input Signal Frequency	Dial Setting of Radio	Connection of OutputMeter	Adjust	Remarks
1	Dummy Antenna	5.930 MHz	Lowest End	Across Speaker	Osc. Coil L113	Adjust for Maximum
2	Same	6.230 MHz	Highest End	Same	Osc. Trim. CT1	Same
3	Same	6.075 MHz	6.075 MHz	Same	Ant. Coil L105	Same

Repeat steps 1 thru 3 to obtain maximum sensitivity.

#### SW2 BAND - Band selector switch in SW2 position

Step	Connection of Signal Gen.	Input Signal Frequency	Dial Setting of Radio	Connection of Output Meter	Adjust	Remarks
1	Dummy Antenna	9.650 MHz	Center	Same	Osc. Coil L114	Adjust for Maximum
2	Same	9.650 MHz	9.650 MHz	Same	Ant. Coi. L106	Same

## IC BLOCK DIAGRAM.

## SW3 BAND - Band selector switch in SW3 position

Step	Connection of Signal Gen.	Input Signal Frequency	Dial Setting of Radio	Connection of Output Meter	Adjust	Remarks
1	Dummy Antenna	11.850 MHz	Center	Across Speaker	Osc. Coil L115	Adjust for Maximum
2	Same	11.850 MHz	11.850 MHz	Same	Ant. Coil L107	Same

## SW4 BAND - Band selector switch in SW4 position

Step	Connection of Signal Gen.	Input Signal Frequency	Dial Setting of Radio	Connection of Output Meter	Adjust	Remarks
1	Dummy Antenna	15.300 MHz	Center	Same	Osc. Coil L116	Adjust for Maximum
2	Same	15.300 MHz	15.300 MHz	Same	Ant. Coil L108	Same

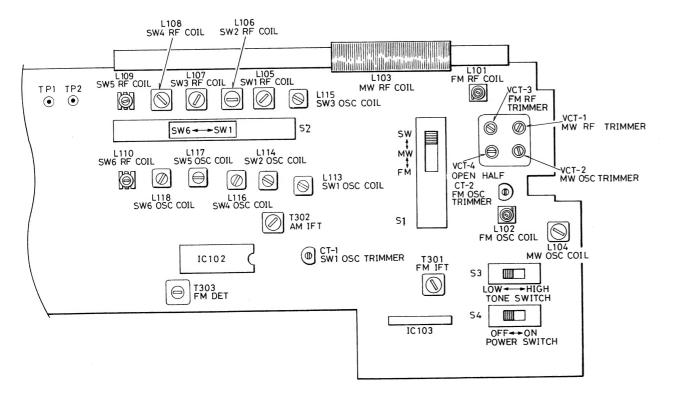
## SW5 BAND - Band selector switch in SW5 position

Step	Connection of Signal Grn.	Input Signal Frequency	Dial Setting of Radio	Connection of Output Meter	Adjust	Remarks
1	Dummy Antenna	17.800 MHz	Center	Acroos Speaker	Osc. Coil L117	Adjust for Maximum
2	Same	17.800 MHz	17.800 MHz	Same	Ant. Coil L109	Same

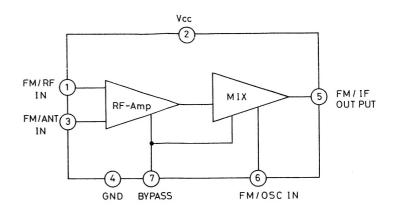
## SW6 BAND - Band selector switch in SW6 position

	Step	Connection of Signal Gen.	input Signal Frequency	Dial Setting of Radio	Connection of Output Meter	Adjust	Remarks
Ì	1	Dummy Antenna	21.600 MHz	Center	Same	Osc. Coil L118	Adjust for Maximum
	2	Same	21.600 MHz	21.600 MHz	Same	Ant. Coil L110	Same

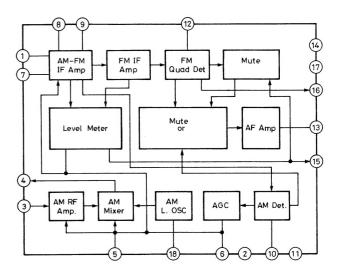
#### PART LOCATION\_



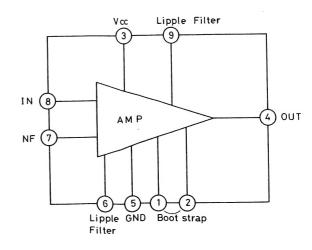
## AN7213 (FM RF Amp & MIX)

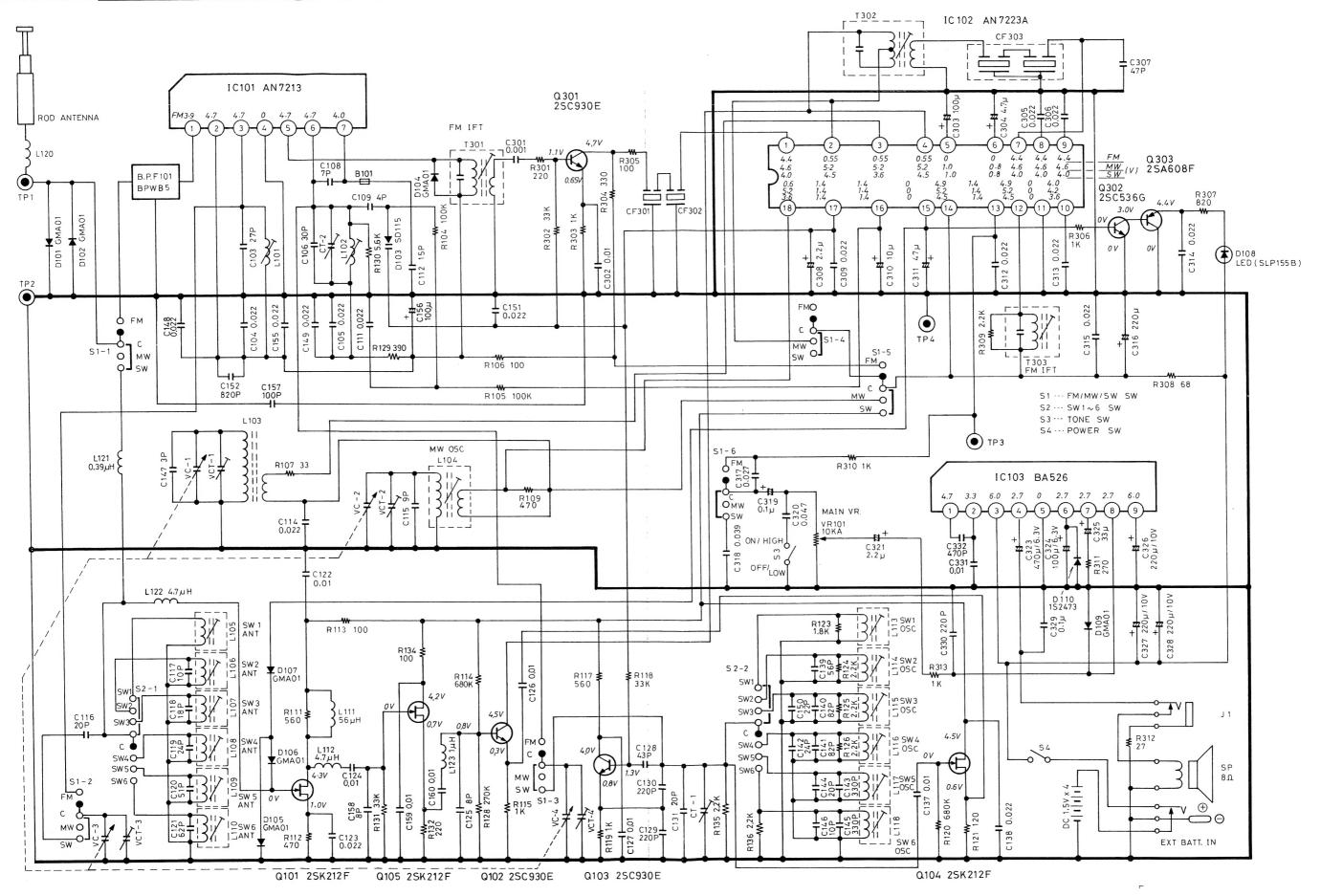


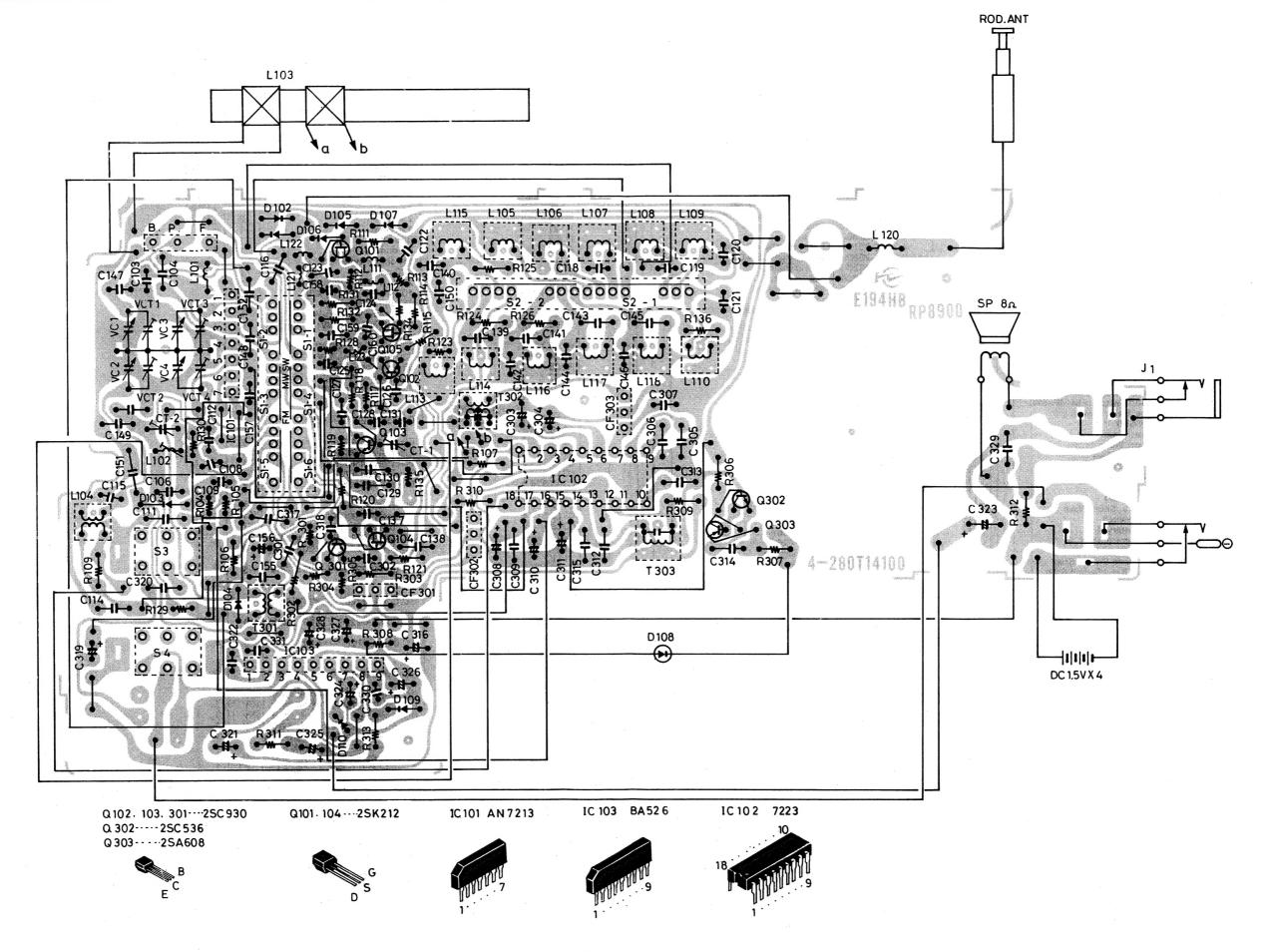
## AN7223A (AM-Tuner & FM/AM IF System)



BA 526 (Power Amplifier)







Key. No.	Part No.	Description	Q'ty
TUNER P	. C. B. ASS'Y		
	RESISTORS All Resistors are Carlotherwise noted.	bon T-type ±5% 1/6W, unless	
R303,306,	Other wise noted.	1K ohm	3
310 R118		33K ohm	1 1
R131 R129		33K ohm 390 ohm	1
R130 R124,125,		5.6K ohm 2.2K ohm	1 4
126,135 R309,136		2.2K ohm	2
R121		120 ohm 820 ohm	1
R307 R312		27 ohm	1
R313 R311		1K ohm P-type 270 ohm	1 1
R128 R104,105	ſ	270K ohm V-type 100K ohm V-type, ¼W	1 2
R115 R123		1K ohm V-type ¼W 1.8K ohm V-type ¼W	1 1
R305,104		100 ohm V-type ¼W	4
105,113 R302,118		33K ohm V-type ¼W	2
R304 R308		330 ohm V-type ¼W 68 ohm V-type ¼W	1 1
R127 R301,132		56K ohm V-type ¼W 220 ohm V-type ¼W	1 2
	CAPACITORS		
C326,327, 328,316	4-223T-14800	Capacitor 220µF 10V	4
C304 C308		Electrolytic 4.7μF 50V Electrolytic 2.2μF 50V	1 1
C310 C311		Electrolytic 10µF 16V Electrolytic 47µF 6.3V	1 1
C303,324 156	,	Electrolytic 100µF 6.3V	3
C321 C319		Electrolytic 2.2μF 25V Electrolytic 0.1μF 25V	1 1
C325		Electrolytic 33µF 6.3V	
C301 C104,105	,	BC Con 0.001μF ±10% 25V BC Con 0.022μF ±20% 25	
111 C149,155		BC Con 0.022μF ±20% 25V	5
151,114 123 C138,309	1	BC Con 0.022µF ±20% 25V	4
312,313 C305,306		BC Con 0.022μF ±10% 25V	4
314,315 C302,137		BC Con 0.01µF ±10% 25V	
124,159		200000000000000000000000000000000000000	
C126,127 122,331		BC Con 0.01μF ±10% 25V	4
C320 C317		BC Con 0.047μF ±20% 25V BC Con 0.027μF ±10% 25V	
C329		BC Con 0.1µF ±10% 25V Ceramic 27pF ±10% 50V	1
C103 C108		Ceramic 7pF (NPO) ±0.25pF 50	V 1
C122 C322		Ceramic 15pF (NPO) ±10% 50 V Ceramic 470pF ±10% 50 V	1
C109 C307		Ceramic 4pF (NPO) ±0.25pF 50 Ceramic 47pF ±10% 50V	
C115 C116		Ceramic 9pF ±10% 50V Ceramic 20pF ±5% 50V	1
C1 25,118	, ,	Ceramic 8pF ±10% 50V	
158 C330		Ceramic 220pF ±10% 50V	
C119 C120		Ceramic 15pF ±10% 50V Ceramic 39pF ±10% 50V	1
C121 C140,14	1	Ceramic 51pF ±5% 50V Ceramic 82pF (NPO) ±5% 50V	2
C150 C142		Ceramic 22pF ±10% 50V Ceramic 24pF ±10% 50V	1
C144 C146		Ceramic 20pF ±10% 50V Ceramic 10pF ±10% 50V	1
10140		200 00 V	1

Key. No.	Part No.	Description	Q'ty							
TUNER P. C. B. ASS'Y										
C131 C152 C106 C148 C143,145 C318 C323 C147 C129,130 C139 C128	4-223T-12000	Ceramic 20pF (N750) ±5% 50V Ceramic 820pF ±10% 50V Ceramic 30pF (N220) ±5% 50V Ceramic 0.022µF +80-20% 50V P P Con 330pF ±5% 100V BC Con 0.039µF ±10% 25V Capacitor 470µF 6.3V Ceramic 3pF ±0.25pF 50V Ceramic 220pF ±5% 50V Ceramic 56pF ±5% 50V Ceramic 43pF ±5% 50V	1 1 1 2 1 1 1 2 1							

SANYO ELECTRIC TRADING CO., LTD. 33, Hiyoshi-cho 2-chome, Moriguchi-shi, Osaka-fu, 570 Japan.